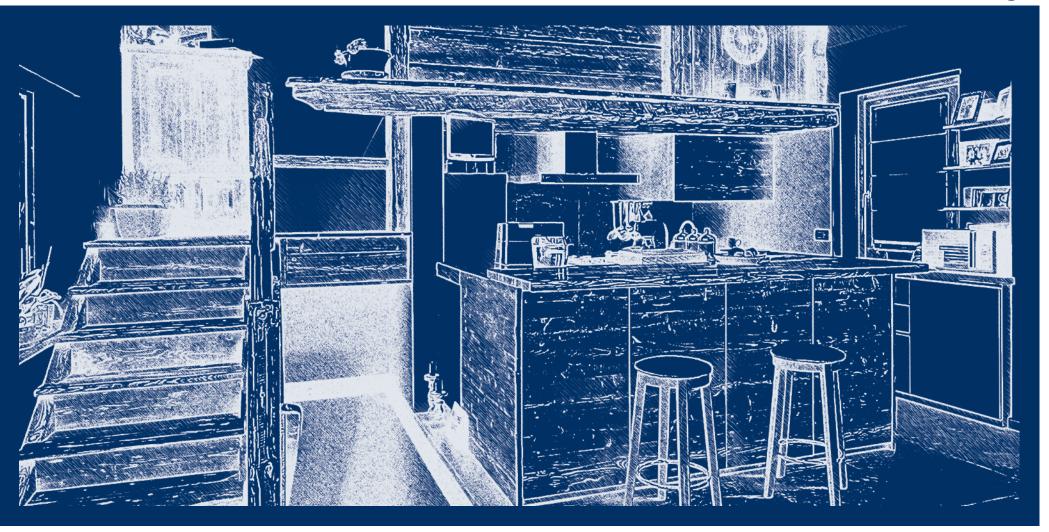
### minimax line

si x and elite s range









#### minimax

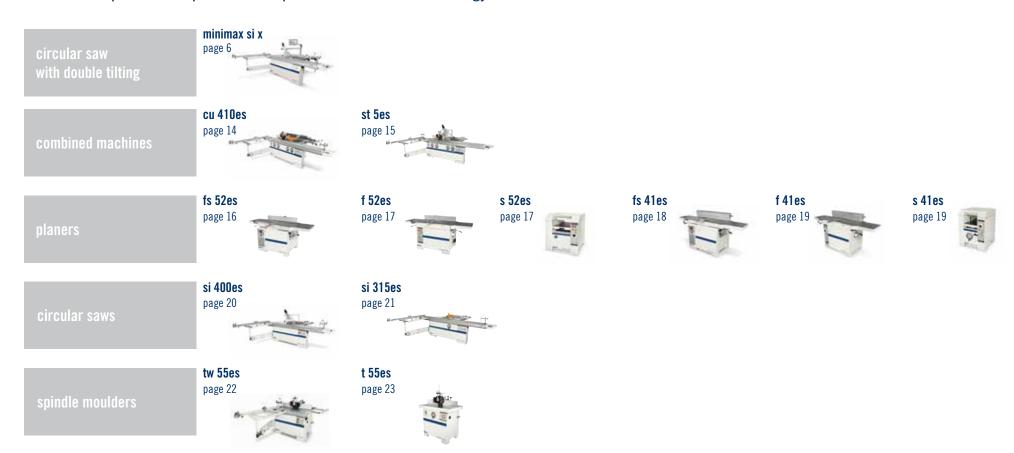
the passion that deserves professional products.

minimax is the line of professional machines for woodworkers, a point of reference for over 40 years worldwide.

SCM's objective is to guarantee customers high quality technologies which meet their requirements in such a way as to make SCM the partner for any needs.

#### minimax si x e elite s

Maximum expression of professional performances and technology.





### App Thundercut

#### Technology at your fingertips

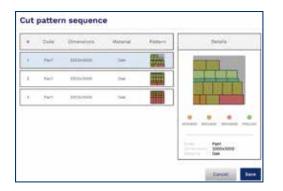
SCM Thundercut is the Optimizer/Sequencer App for mobile devices, that allows to optimize the panel surface and guides the operator through the cutting sequence.

High cut speed execution, less material waste and mistake odds minimized, even for not skilled workers!

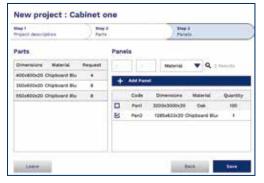
Download it now from the AppStore and Google Play:













You can manage your circular saws fleet, the material warehouse and many project you are working on.



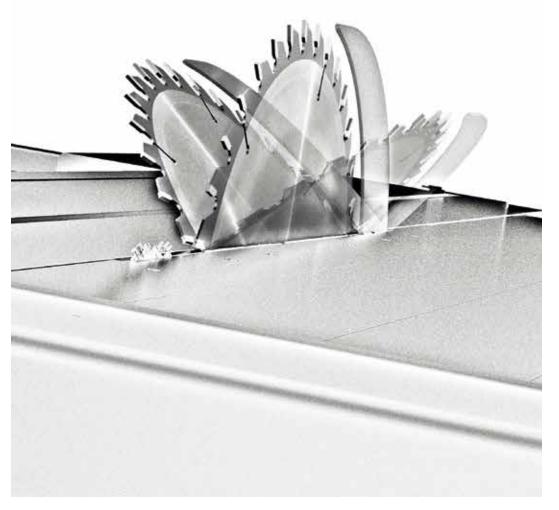


The 3D sequencer, thanks to its simple and clear design, suggest the ideal settings of the machine for every single cut to be executed.

The App is available for circular saws, circular saws with movable blade unit, saw-shaper combination machines and universal combination machines (you will find the QR code to activate the App in each new machine).



circular saw with double tilting minimax si x



|   | minimax si x     |
|---|------------------|
| Max. saw blade diameter with installed scoring unit       | mm 400           |
| Max. saw blade projection from the table at 90°/+45°/-45° | mm 136 / 97 / 60 |
| Saw blade rotating speed                                  | mm 1270          |
| Squaring stroke   | mm 2600 ÷ 3200   |
| Three-phase motor   | kW 7             |
| Find the complete technical specification at page 13      |                  |





Saw Unit double tilting



Programmed Movement simple and quick



Ready 3/Ready 3 UP automatic positioning



SCM Thundercut Optimizer/ Sequencer App

Circular saw with ±46° double tilting sawblade. It allows simultaneous use of a 400 mm saw blade and 160 mm scoring blade both for 90° cutting and ±46° tilted cutting.

#### minimax si x machining units



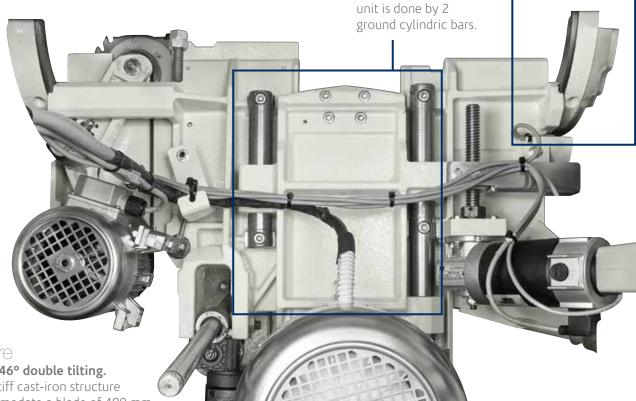
double tilting at everybody's reach

The lifting of the blade





The scoring blade is adjustable from the outside without tools and allows fast and accurate positioning with no play.



sturdy structure

Saw Unit with ±46° double tilting.

Saw unit with a stiff cast-iron structure which can accommodate a blade of 400 mm diameter with scoring blade installed.

It ensures a perfect and easy cutting of veneer panels and solid wood material with very high thickness. The saw blade uses 100% of the motor power, thanks to the scoring blade with an independent motor as standard.



Two positions overhead blade protection, for totally safe machining.

Exceptional accuracy and smoothness to secure the guides it is not used glue, since the thickness could affect sliding. They are secured with a **procedure** of aluminum riveting.

unrivalled cutting finishing

Sliding Carriage.
Optimal support also to larger pieces, with the new sliding carriage, 360 mm wide.

smooth, rapid and precise positioning

Parallel Fence.

Sliding of the parallel fence support on round bar with micrometric adjustment.

The support can be also equipped with digital readout for fence position with detecting system on magnetic band (option). The fence can be easily excluded from the working area when it isn't used.



**Squaring Frame and Fence.**Panel loading is easy on the large squaring frame with an idle roller at the end.

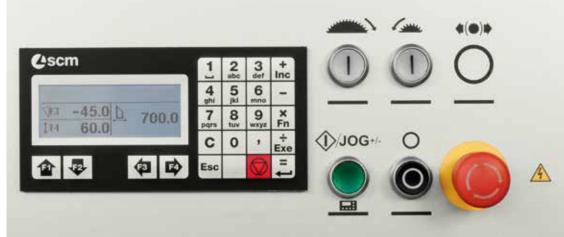
The telescopic squaring fence with the inclined metric scale and two reversible stops can be used to square panels measuring 3200x3200 mm and for tilted cuts at up to 45° on both sides of the frame.

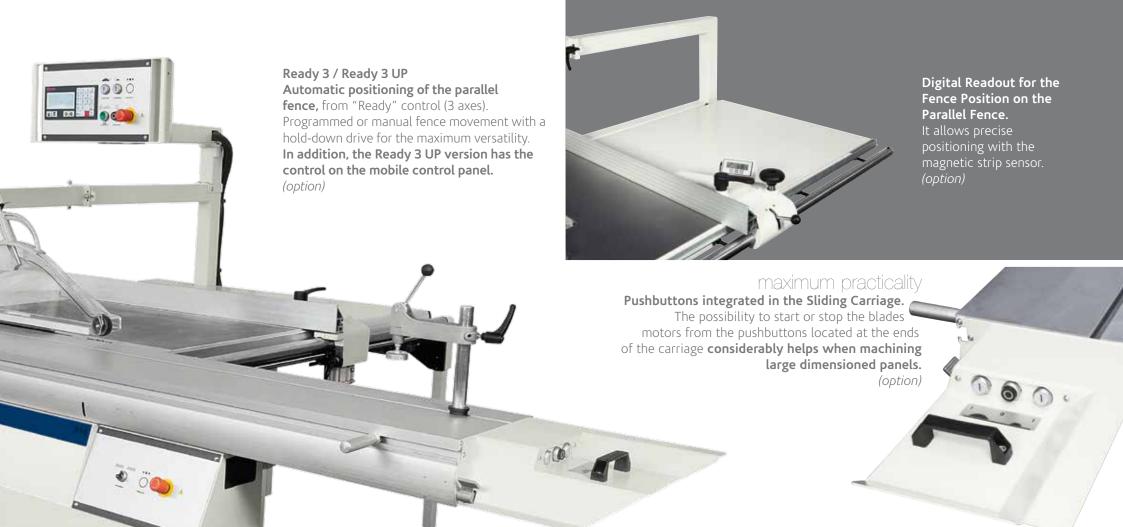
#### minimax si x electronic controls

#### simple and quick

#### Programmed Movement.

The "Ready" control manages the powered and programmed movement of the saw blade unit increasing productivity and working quality.





#### minimax si x main optional devices







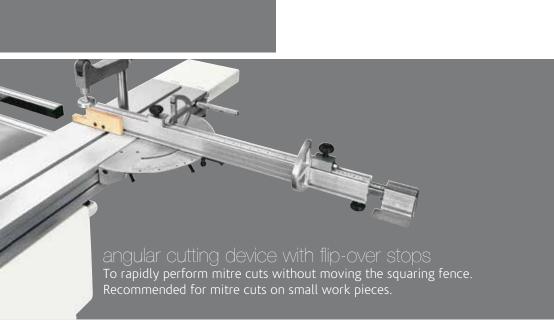


adjustable tablet holder positioned on the mobile control panel

Compatible with tablets from 7" to 13". It is equipped with USB port for power supply positioned on the mobile control panel.

#### minimax si x main optional devices

To rapidly obtain angular cuttings with automatic self-adjustment of the stops position.





pre-set angular cutting device directly positioned on squaring frame

To find rapidly the most common angles with the squaring fence.
Useful for large work pieces.

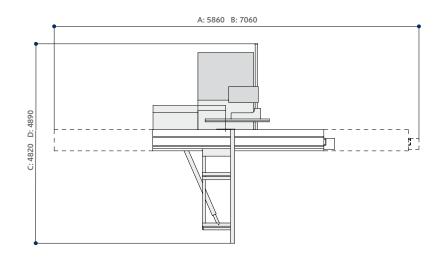


expandable scoring hlade

Manually expandable with variable thickness from 3,5 to 4,5 mm (blade diameter: 160 mm).



#### minimax si x dimensions and technical data



A with 2600 mm carriage B with 3200 mm carriage C with manual parallel fence D with Ready 3/Ready 3 Up



|  |    | minimax si x |
|--|----|--------------|
| Cast-iron saw table dimensions                                       | mm | 1000 x 685   |
| Blades tilting   |    | -46° ÷ +46°  |
| Max. saw blade diameter with installed scoring unit                  | mm | 400          |
| Max. saw blade projection from the table at 90°/+45°/-45°            | mm | 136/97/60    |
| Squaring stroke  | mm | 2600 ÷ 3200  |
| Cutting width on parallel fence                                      | mm | 1270         |
| other technical features   |    |              |
| Three-phase motor 7 kW (9,5 hp) 50 Hz - 8 kW (11 hp) 60 Hz           |    | S            |
| "SCM Thundercut" Optimizer/Sequencer App                             |    | S            |
| Exhaust hoods diameter:  |    |              |
| - at the base  | mm | 120          |
| - on overhead protection   | mm | 80           |
| Pushbuttons integrated in the sliding carriage                       |    | 0            |
| Squaring frame with "Compex" device                                  |    | 0            |
| Versions "Ready 3" and "Ready 3 UP"                                  |    | 0            |
| Digital readout for the fence position on the parallel fence         |    | 0            |
| Angular cutting device with flip-over stops                          |    | 0            |
| Pre-set angular cutting device directly positioned on squaring frame |    | 0            |
| Adjustable tablet holder positioned on the mobile control panel      |    | 0            |
| Tablet holder on the sliding carriage                                |    | 0            |
| N.2 sawblades speeds (3500/5000 rpm)                                 |    | 0            |

## elite s combined machines cu 410es universal combined machine st 5es saw-spindle moulder



|  |       | cu 410es        | st 5es          |
|--|-------|-----------------|-----------------|
| Planer useful working width                          | mm    | 410             | -               |
| Total length of surfacing tables                     | mm    | 2200            | -               |
| Max. saw blade diameter with scoring blade installed | mm    | 350             | 350             |
| Squaring stroke                                      | mm    | 2250 ÷ 3200     | 2250 ÷ 3200     |
| Max. spindle length                                  | mm    | 125             | 125             |
| Three-phase motors starting from                     | kW/Hz | 5 (6) / 50 (60) | 5 (6) / 50 (60) |
| Find the complete technical specification at page 28 |       |                 |                 |









**Squaring Fence** immediate control



Spindle Moulder unsurpassed moulding



Front Handwheels ergonomic



Sliding Carriage unrivalled cutting finishing



SCM Thundercut Optimizer/ Sequencer App

Technology and professional performances in the woodworking combined machines, for an unmatchable working precision.

elite s
planers
fs 52es
f 52es
f 52es
surfacing-thicknessing planer
surfacing planer
thicknessing planer



|  |       | fs 52es         | f 52es          | s 52es          |
|--|-------|-----------------|-----------------|-----------------|
| Planer useful working width                          | mm    | 520             | 520             | 520             |
| Cutter block diameter (mm)/no. of standard knives    | mm/n. | 120 / 4         | 120 / 4         | 120 / 4         |
| Total length of surfacing tables                     | mm    | 2250            | 2250            | -               |
| Min. ÷ max. working height on thicknesser            | mm    | 3 ÷ 240         | -               | 3 ÷ 240         |
| Three-phase motors starting from                     | kW/Hz | 7 (8) / 50 (60) | 5 (6) / 50 (60) | 7 (8) / 50 (60) |
| Find the complete technical specification at page 28 |       |                 |                 |                 |





Professional planers at an accessible price, for woodworking shops and demanding craftsmen that require high standard and no compromises. elite s
planers
fs 41es
f 41es surfacing-thicknessing planer
s 41es thicknessing planer
s 41es



|  |       | fs 41es         | f 41es          | s 41es          |
|--|-------|-----------------|-----------------|-----------------|
| Planer useful working width                          | mm    | 410             | 410             | 410             |
| Cutter block diameter (mm)/no. of standard knives    | mm/n. | 95 / 4          | 95 / 4          | 95 / 4          |
| Total length of surfacing tables                     | mm    | 2200            | 2200            | -               |
| Min. ÷ max. working height on thicknesser            | mm    | 3 ÷ 240         | -               | 3 ÷ 240         |
| Three-phase motors starting from                     | kW/Hz | 5 (6) / 50 (60) | 5 (6) / 50 (60) | 5 (6) / 50 (60) |
| Find the complete technical specification at page 28 |       |                 |                 |                 |





Professional planers at an accessible price, for woodworking shops and demanding craftsmen that require high standard and no compromises.

Planer Cutter Block perfect finishing



|  |       | si 400es        | si 315es        |
|--|-------|-----------------|-----------------|
| Max. saw blade diameter with installed scoring unit  | mm    | 400             | 315             |
| Max. saw blade projection from the table at 90°/45°  | mm    | 138 / 98        | 101 / 71        |
| Cutting width on parallel fence                      | mm    | 1270            | 1270            |
| Squaring stroke                                      | mm    | 2600 ÷ 3200     | 2600 ÷ 3200     |
| Three-phase motors power starting from               | kW/Hz | 5 (6) / 50 (60) | 5 (6) / 50 (60) |
| Find the complete technical specification at page 28 |       |                 |                 |





Saw Unit unique worldwide



Powered Movements rapidity and precision



**Squaring Fence** immediate control



**Sliding Carriage** unrivalled cutting finishing



**Programmed Fence** for parallel cuttings



SCM Thundercut Optimizer/ Sequencer App

Professional circular saws with tilting blade for uncompromising quality.

elite s spindle moulders tw 55es with fixed or tilting spindle t 55es with fixed spindle



|  |       | tw 55es         | t 55es          |
|--|-------|-----------------|-----------------|
| Max. useful spindle length                           | mm    | 125             | 125             |
| Max. tool diameter when profiling                    | mm    | 210 ÷ 240       | 210 ÷ 240       |
| Max. tool diameter lowered under the table at 90°    | mm    | 240             | 240             |
| Max. tool diameter when tenoning                     | mm    | 320 (300 no CE) | -               |
| Three-phase motors strarting from                    | kW/Hz | 5 (6) / 50 (60) | 5 (6) / 50 (60) |
| Find the complete technical specification at page 28 |       |                 |                 |





Spindle Moulder unsurpassed moulding



Moulder Fence high-tech devices



Sliding Carriage unrivalled cutting finishing

The professional spindle moulders that allow for customization and flexibility, for woodworking shops and demanding craftsmen.



The lifting of the blade unit is done by a robust cast iron structure with dovetail system.



The rotation fulcrums of the saw unit have a 120 mm diameter and stand on steady crescent shaped rests that separate it from the base: a rigid reliable solution.



The scoring blade is adjustable from the outside without tools and allows fast and accurate positioning with no play.





#### elite s machining units

#### absolute rigidity

Planing Fence.
High rigid fence with a smooth movement thanks to the central locking on round bar.





#### stability over time

#### Tables Lifting.

Comfortable and precise planing. The *elite s* range adopt ergonomic solutions like the **2200 mm surfacing tables**, in ribbed cast iron, **with simultaneous opening** towards the inside of the machine with a 90° angle. For a maximum long lasting stability the cast iron thicknessing table lifts on **4 spindles with trapezoidal threads dust protected**.



#### Planer Cutter Block.

An optimal planing with minimal effort, thanks to the 95 mm diameter cutter block (120 mm in planers of 520 mm working width) and 4 knives. For an impeccable finish the pressure of the thicknesser feed rollers can be adjusted according to the type of wood machined. The roller infeed (A) has a **helicoidal profile** to guarantee firm and constant work piece feed, while the outfeed roller (B) in sandblasted steel maintains the perfect post-processing finishing.

The spindle is surrounded by a cast iron "cup" to **protect the internal** mechanical components from shavings and sawdust.

#### Spindle Moulder.

Maximum stability and rigidity in all working conditions, thanks to a large spindle moulder column made entirely of cast iron.

The 4 standard speed are ideal for any type of machining, from moulding to routing and tenoning, with the possibility to fit tools up to 320 mm of diameter (300 mm no CE).

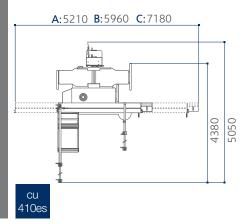


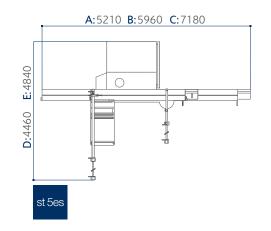
#### Moulder Fence.

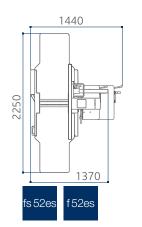
The spindle moulder hood uses a system for adjusting the guides with a rack and it is fitted with a mechanical digital readout. Thanks to the system of memories (on t 55es and tw 55es available as option) the hood can be removed and repositioned without losing the machining position. The maximum tool diameter mounted on the spindle lowered under the table at 90° is 240 mm. On request it is available with a spindle that tilts 45° (towards the inside of the machine).

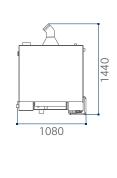


#### elite s dimensions and technical data







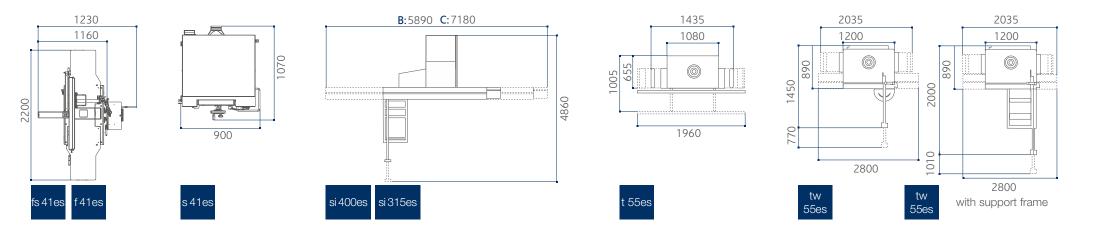


s 52es

A with 2250 mm carriage
B with 2600 mm carriage
C with 3200 mm carriage
D with 900 mm cutting width \*
E with 1270 mm cutting width \*
\*at the parallel fence

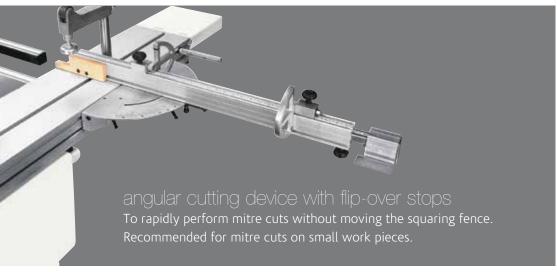
|  |       | cu 410es            | st 5es                  | fs 52es      |
|--|-------|---------------------|-------------------------|--------------|
| planer   |       |                     |                         |              |
| Working width  | mm    | 410                 | -                       | 520          |
| Cutter block diameter (mm)/no. of standard knives                      | mm/n. | 95 / 4              | -                       | 120 / 4      |
| Dimensions of standard knives  | mm    | 410 x 30 x 3        | -                       | 520 x 30 x 3 |
| Max. stock removal   | mm    | 5                   | -                       | 5            |
| Surfacing tables total lenght  | mm    | 2200                | -                       | 2250         |
| Thicknessing tables dimensions   | mm    | 410 x 775           | -                       | 520 x 850    |
| Feed speed on thicknesser  | m/min | 6/12                | _                       | 5/8/12/18    |
| Min. ÷ max. working height on thicknesser                              | mm    | 3 ÷ 240             | -                       | 3 ÷ 240      |
| circular saw   |       |                     |                         |              |
| Cast iron saw-spindle moulder worktable dimensions                     | mm    | 1380 x 465          | 1380 x 465              | -            |
| Saw blade tilting  |       | 90° ÷ 45°           | 90° ÷ 45°               | -            |
| Max. saw blade diameter with scoring blade installed                   | mm    | 350                 | 350                     | -            |
| Max. saw blade projection from table at 90°/45°                        | mm    | 118 / 84            | 118 / 84                | -            |
| Squaring stroke  | mm    | 2250 ÷ 3200         | 2250 ÷ 3200             | -            |
| Cutting width on parallel fence  | mm    | 1000                | 900 ÷ 1270              | -            |
| spindle mouder   |       |                     |                         |              |
| Max. useful spindle lenght   | mm    | 125                 | 125                     | -            |
| Spindle moulder speeds (at 50 Hz)                                      | rpm   | 3500/6000/8000/10.0 | 00 3500/6000/8000 /10.0 | 00 -         |
| Max. tool diameter when profiling                                      | mm    | 240                 | 240                     | -            |
| Max. diameter of tool lowered under the table at 90°                   | mm    | 240                 | 240                     | -            |
| Max. tool diameter when tenoning                                       | mm    | 320 (300 no CE)     | 320 (300 no CE)         | -            |
| other technical features   |       |                     |                         |              |
| Three-phase motors 5 kW (6,6 hp) 50 Hz - 6 kW (8 hp) 60 Hz             |       | S                   | S                       | -            |
| Three-phase motors 7 kW (9,5 hp) 50 Hz with automatic star-delta start |       | 0                   | 0                       | S            |
| Three-phase motors 9 kW (12 hp) 50 Hz - 11 kW (15 hp) 60 Hz            |       | _                   |                         | 0            |
| with automatic star-delta start  |       |                     |                         |              |
| Single-phase motors 2,2 kW (3 hp) 50 Hz                                |       | -                   | -                       | -            |
| Single-phase motors S1 3,6 kW (4,8 hp) 60 Hz                           |       | 0                   | 0                       | 0            |
| Exhaust outlets diameter   | mm    | 120                 | 120                     | 120          |





| f 52es       | s 52es       | fs 41es      | f 41es       | s 41es       | si 400es    | si 315es    | tw 55es             | t 55es                   |
|--------------|--------------|--------------|--------------|--------------|-------------|-------------|---------------------|--------------------------|
|              |              |              |              |              |             |             |                     |                          |
| 520          | 520          | 410          | 410          | 410          | -           | -           | -                   | -                        |
| 120 / 4      | 120 / 4      | 95 / 4       | 95 / 4       | 95 / 4       | -           | -           | -                   | -                        |
| 520 x 30 x 3 | 520 x 30 x 3 | 410 x 30 x 3 | 410 x 30 x 3 | 410 x 30 x 3 | -           | -           | -                   | -                        |
| 5            | 5            | 5            | 5            | 5            | -           | -           | -                   | -                        |
| 2250         | =            | 2200         | 2200         | -            | -           | -           | -                   | -                        |
| -            | 520 x 850    | 410 x 775    | -            | 410 x 775    | -           | -           | -                   | _                        |
| -            | 5/8/12/18    | 6/12         | -            | 6/12         | -           | -           | -                   | _                        |
| -            | 3 ÷ 240      | 3 ÷ 240      | -            | 3 ÷ 240      | -           | -           | -                   | _                        |
|              |              |              |              |              |             |             |                     |                          |
| -            | -            | -            | -            | -            | 940 x 560   | 940 x 560   | -                   | -                        |
| -            | -            | -            | -            | -            | 90° ÷ 45°   | 90° ÷ 45°   | -                   | -                        |
| -            | -            | -            | -            | -            | 400         | 315         | -                   | -                        |
| -            | -            | -            | -            | -            | 138 / 98    | 101 / 71    | -                   | -                        |
| -            | -            | -            | -            | -            | 2600 ÷ 3200 | 2600 ÷ 3200 | -                   | -                        |
| -            | -            | -            | -            | _            | 1270        | 1270        | -                   | -                        |
|              |              |              |              |              |             |             |                     |                          |
| -            | -            | -            | -            | -            | -           | -           | 125                 | 125                      |
| -            | -            | -            | -            | _            | -           | -           | 3500/6000/8000/10.0 | 000 3500/6000/8000/10.00 |
| -            | -            | -            | -            | _            | -           | _           | 210 ÷ 240           | 210 ÷ 240                |
| -            | -            | -            | -            | _            | -           | _           | 240                 | 240                      |
| -            | -            | -            | -            | _            | -           | _           | 320 (300 no CE)     | -                        |
|              |              |              |              |              |             |             | ,                   |                          |
| S            | -            | S            | S            | S            | S           | S           | S                   | S                        |
| 0            | S            | 0            | -            | 0            | 0           | 0           | 0                   | 0                        |
|              |              |              |              |              |             | -           |                     |                          |
| -            | 0            | -            | -            | -            | -           | -           | -                   | -                        |
| -            | -            | -            | _            | _            | -           | _           | 0                   | 0                        |
| 0            | 0            | 0            | 0            | 0            | 0           | 0           | 0                   | 0                        |
| 120          | 120          | 120          | 120          | 120          | 120         | 120         | 120                 | 120                      |

#### elite s main optional devices





pre-set angular cutting device directly positioned on squaring frame. To find rapidly the most common angles with the squaring fence. Useful for large work pieces.





digital readout for the fence position on the parallel fence It allows precise positioning with the magnetic strip sensor.

tablet holder on the sliding carriage Compatible with tablets from 8" to 11".





Drilling holes and mortises are easily carried out. It is equipped with an exhaust hood, 120 mm diameter and 16 mm chuck.



#### maintenance case for "Xylent" spiralknife

#### It consists of:

- 1 cleaning/degreasing liquid bottle for the resins cleaning
- 1 set dynamometric key
- 2 bit Torx
- 10 inserts
- 5 screws
- 1 brass bristle brush to clean the spindle with mounted in inserts



The 3 spiralknives give an exceptional finish. Reduced noise during machining provides a more comfortable working environment. It also improves the dust extraction due to the production of very small chips. Each cutter has 4 tips which can be rotated into the cutting position when worn. Therefore, increasing the production life of the cutter block before knives require replacement.

#### "Tersa" cutter block

Automatic knives clamping by means of the centrifugal force ensures safe and precise machining. The system, without fixing screws, makes knives substitution extremely fast.



#### elite s main optional devices



self-centering chuck 0-16 mm "Wescott" type

The mortiser spindles can be rapidly substituted without the necessity of adjustment.



chuck with clamp
It allows harder machining thanks

to the stronger bits. The chuck includes 3 clamps 5/10/16 mm.

thicknessing table with two removable idle rollers It assists the feed for demanding pieces.





thicknessing table extension to be used in infeed or outfeed It can be installed on the worktable end side.



#### pushbuttons integrated in the sliding carriage

The possibility to start or stop the blades motors from the pushbuttons located at the ends of the carriage considerably helps when machining large dimensioned panels.







Dado set

Mechanical presetting to use a tool (not included) in place of the main blade.



#### digital readouts

On squaring stops with micrometric adjustment.

#### elite s main optional devices

#### interchangeable spindle (A)

For a very quick spindle substitution. Among the spare spindle, it is available also the spindle for router bits. (B)



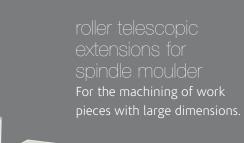


#### tenoning table and protection hood

For the tenoning operations on the spindle moulder. It consists of:

- table
- protection hood for tools, 320 mm diameter (300 mm USA/Canada)
- exhaust hood, 120 mm diameter





В



electric pre-setting and flip over support for feeder

This solution allows a total exclusion of the device and prevents interference with other parts of the machine.

powered handling of the operating groups with digital readouts

For the best precision and easy-to-use.



# elite s main optional devices

S Standard
O Option
\* Standard for CE and USA/Canada versions

|  | cu 410es | st 5es | fs 52es | f 52es | s 52es | fs 41es | f 41es | s 41es | si 400es | si 315es | tw 55es | t 55es |
|--|----------|--------|---------|--------|--------|---------|--------|--------|----------|----------|---------|--------|
| "SCM Thundercut" Optimizer/Sequencer App                       | ς        | 5      | -       | _      |        | -       | -      | -      | ςς       | ςς       |         |        |
| Angular cutting device with flip-over stops                    | 0        | 0      | _       | _      |        | _       | _      | _      | 0        | 0        | _       |        |
| Pre-set angular cutting device directly positioned             |          |        |         |        |        |         |        |        |          |          |         |        |
| on squaring frame  | 0        | 0      | -       | -      | -      | -       | -      | -      | 0        | 0        | -       | -      |
| Digital readout for the fence position on the parallel fence   |          | 0      |         |        |        |         |        |        | 0        | 0        |         |        |
| Charleton analythment for the position on the parallel tence   |          |        | -       | -      | -      |         | -      | -      |          |          | -       |        |
| Start/stop pushbuttons for the saw blade and scoring blade     | 0        | 0      | -       | -      | -      | -       | -      | -      | 0        | 0        | -       | -      |
| integrated in the sliding carriage                             |          |        |         |        |        |         |        |        |          |          |         |        |
| Additional table on the sliding carriage                       | 0        | 0      | -       |        |        | -       |        | -      | 0        | 0        | _       |        |
| Overhead blade protection                                      | -        | 0*     | -       | -      | -      |         | -      | -      | 0*       | 0        |         |        |
| "Tersa" cutter block   | 0        | -      | 0       | 0      | 0      | 0       | 0      | 0      | -        | _        | -       |        |
| "Xylent" spiralknife cutter block with 3 series of knives      | 0        | -      | 0       | 0      | 0      | 0       | 0      | 0      | -        | -        | _       |        |
| Maintenance case for "Xylent" spiralknife                      | 0        | -      | 0       | 0      | 0      | 0       | 0      | 0      | -        | -        | -       |        |
| Cast iron mortiser   | 0        | -      | 0       | 0      | -      | 0       | 0      | -      | -        | -        | -       | _      |
| Self-centering chuck 0-16 mm "Wescott" type                    | 0        | -      | 0       | 0      | -      | 0       | 0      | -      | -        | _        | -       |        |
| Chuck with clamp   | 0        | -      | 0       | 0      | -      | 0       | 0      | -      | -        | _        | -       |        |
| Thicknessing table with two removable idle rollers             | -        | -      | 0       | -      | 0      | -       | -      | -      | -        | -        | -       | _      |
| Additional overturning fence for thin work pieces              | -        | -      | 0       | 0      | -      | 0       | 0      | -      | -        | -        | -       | -      |
| Tenoning table and protection hood                             | 0        | 0      | -       | -      | -      | -       | -      | -      | -        | -        | 0       | -      |
| Electric pre-setting and flip over support for feeder          | 0        | 0      | -       | -      | -      | -       | -      | -      | -        | -        | 0       | -      |
| Interchangeable spindle  | 0        | 0      | -       | -      | -      | -       | -      | -      | -        | -        | 0       | 0      |
| Roller telescopic extensions for spindle moulder               | -        | -      | -       | -      | -      | -       | -      | -      | -        | -        | 0       | 0      |
| Powered handling of the operating groups with digital readouts | 0        | 0      | 0       | -      | S      | 0       | -      | 0      | 0        | 0        | 0       | -      |
| Compex   | 0        | 0      | -       | -      | -      | -       | -      | -      | 0        | 0        | -       | -      |
| Dado set   | -        | 0      | -       | -      | -      | -       | -      | -      | 0        | 0        | -       | -      |
| Digital readouts   | 0        | 0      | -       | -      | -      | -       | -      | -      | 0        | 0        | -       | -      |
| Ready 3 / Programmed parallel fence                            | _        | -      | -       | -      | -      | -       | -      | -      | 0        | 0        | -       | -      |
| Tablet holder on the sliding carriage                          | 0        | 0      | -       | -      | -      | -       | -      | -      | 0        | 0        | -       | -      |
| Thicknessing table extension to be used in infeed or outfeed   | -        | -      | 0       | -      | 0      | -       | -      | -      | -        | -        | -       | -      |





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