



HITS ISSUE1
AUSTRALIAN SUCCESS STORIES



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2020

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Welcome to the very first Australian SCM Hits magazine. Created for you, our Australian customer, with a focus on the machines and processes that matter most to your trade and industry.

A name now firmly established in the Australian market, SCM Australia provides the best brands and highest quality machining solutions for the woodworking manufacturing industries.

We have had exciting and successful times since the founding of SCM Australia, with our inaugural **SCM R-Evolution** and Get Fenestrated exhibitions, the introduction of **Maestro Digital Systems** to the Australian market, and significant growth in terms of our technical and sales teams.

As we continue our development for you, our Australia customer, we strive to maintain the company's ethos that has served us well since the early years. We have maintained our commitment to providing the best machining solutions for our customers, a commitment to reliable spare parts and servicing, all delivered with first class customer service from a team of sales reps and technicians with a wealth of knowledge and experience.

Thank you to those who continue to support us as we develop new and innovative machining solutions for the Australian market.

Lee Gabbett
SCM Australia CEO



YOU WILL NEVER WORK ALONE

THAT'S WHERE WE COME IN

Manufacturing in our part of the world is constantly evolving. Your manufacturing process requires cost effective, reliable, automated solutions to give you a competitive edge.

SCM Australia is solutions driven, providing professional woodworking, machinery to companies throughout Australia. In consultation with you, **we analyse your business from start to finish**, taking into account production volumes, manufacturing methods and your future goals.

We constantly aim to help you solve your manufacturing hurdles. Whether it be simple automated measurement systems through to CNC controlled turnkey production lines – we have the experience, the knowledge and the ability to help you.

SCM Australia's projects span a variety of industries. We service a large base of valued clients covering a wide range of markets – including private and government sectors. Our extensive experience has seen us involved in installations in the cabinetmaking, joinery, shopfitting, stone, glass and aluminium industries.

As the Australian operation of the worldwide SCM, we employ over 55 team members throughout Australia. Our heavy investment in display centres and demonstration facilities gives you the advantage of being able to fully test and customise your manufacturing solution.

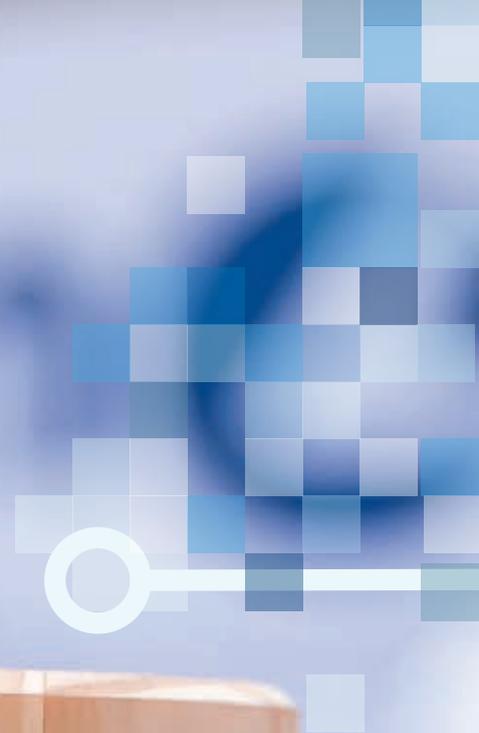
Every one of our clients is unique, however our commitment to providing the best possible service and products ensures you get the best solution for your business.

SCM Australia – professional woodworking, stone, glass, plastic and aluminium machinery.



SCM AUSTRALIA - THE EVENT

THE SCM R-EVOLUTION





The two day exhibition held in the SCM Sydney showroom at the beginning of September 2018 was the first opportunity for the greater industry to see the SCM Flexstore Storage System up and running. The exhibition catered for a whole spectrum of wood trades from cabinet and kitchen makers, shopfitters, joiners right through to designers and architects.

Surrounding the slab table, SCM R-Evolution was a buzz of activity with the latest in woodworking technology on display for all to see. A culmination of SCM's first year in Australia, the two day exhibition held at the beginning of September was the first opportunity for the greater industry to see the Flexstore Storage System up and running.

An impressive piece of machinery to watch in action, the Flexstore handles panel management and storage with ease. SCM R-Evolution visitors were able to experience the smooth movements of the **Flexstore** as it easily fed panels into an integrated **morbidei n100/200** Nesting Cell and **gabbiani** beamsaw.

An exhibition that catered for a whole spectrum of wood trades from cabinet and kitchen makers, shopfitters, joiners right through to designers and architects, SCM Australia fitted out their Sydney showroom with the latest in edgelanders, 5 axis CNC Machines, **dmc** sanders and a wide range of panel saws and traditional machines.

The **accord 25 fx** CNC Machining Centre drew a crowd over the two day event. Running demonstrations with SCM created **Maestro software**, visitors were able to see the flexibility of the machine as the machine ran through a variety of 5 axis applications required for typical joinery production.



Keen to offer an all-inclusive solution to manufacturing, SCM Australia invited a number of industry partners to participate in the exhibition. With many customers requiring a focus on screen to machine technology, Microvellum and Cabinets by Computer were on hand to demonstrate how SCM machining capabilities can be enhanced when combined with the right software for the job. Also on site were Litz, offering a suite of tooling options and Finance At Work, taking care of the practical aspects of purchasing machines. Airtight presented their dust control systems and Surtco displayed their edgelanding and extrusion solutions.



“NESTING - THE COMPLETE PROCESS” ROADSHOW





The second part of this year saw all Australian Technology Centres host the “**Nesting - The Complete Process**” exhibition. The focus of the presentation was to introduce CNC technology to customers considering nesting machines, and how the machine would compliment their existing business. With SCM nesting machining centres and edge banders up and running, it was a unique opportunity to see first-hand exactly what these systems can do for a customer's business. Customer's were shown the complete process, step by step, from designing, to CNC machining and then onto edging the cabinet with the extensive range of **dmc** edge banders. Also on display across the country was a varied range of panel processing machines, including panel saws, dedicated boring machines and **gabbiani** beam saws.

Centre stage in all Technology Centres was the SCM **pratika 310** nesting

machine. The pratika 310 is Australia's most popular Nesting Machine, and it's not hard to see why. Through real time, practical demonstrations of the pratika, customers could see how this innovative CNC machine could improve productivity, reduce labour costs, increase there available factory floor space, reduce inventory costs and dramatically increase the flexibility of there existing business model.

"The recent 'Roadshow' format of multiple shows across the nation is a departure from our typical exhibition platform. Traditionally we would have a very large in-house exhibition in either our Melbourne or Sydney Showroom every off year to AWISA" Says **Lee Gabbett**, CEO of SCM Australia. "The idea for the concept came from a dedicated Paint and Finishing show we held in our Melbourne Technology centre in May of 2019. We had a record number of guests attend, which

we attribute to the guests knowing that what they were going to see was 100% relevant to them. Focusing on a particular technology for the in-house exhibition means we can host industry specific events more often, with a much higher relevance for our guests. We've found the concept to be a great success and anticipate that we will be holding many more technology specific exhibitions in the future".

SCM is already working feverishly on its events calendar for next year. Events so far will include an official launch of the new Brisbane Technology Centre, numerous in-house training sessions for customers throughout the year across all of Australia's technology centres, and the official Australasian launch of the much anticipated **morbideilli x200** Nesting cell.



NESTING WITH FLEXIBILITY AND HIGH PERFORMANCE

The SCM Pratika 310MFV, a heavy duty CNC machining centre perfect for the nesting processes of wood, plastics and non-ferrous metals.

Thanks to the unique design and PRO-SPACE safety systems directly integrated onto the machine, a reduced floor space is required and is accessible from all sides to place panels or small components on the work table.

Performance without compromise thanks to the mobile gantry structure and easy programming of all production through Maestro cnc software.



A TABLE LIKE NO OTHER

In the tradition of bespoke SCM creations, a unique piece of furniture was on display for the first time at the recent SCM R-Evolution exhibition in Sydney. The centrepiece of the exhibition was an 8 metre slab table made from a recovered Sequoia tree.

Ian Dolan of Recycled Timbers created the slab table from a Californian Redwood Sequoia tree, which was recovered from the Mt Tomah Botanic Gardens after being struck by lightning.

Deemed a safety risk to Garden visitors, Recycled Timbers removed the tree remnants and had it broken into three pieces for easy removal to the Recycled Timbers factory. One piece was used to make the slab table for the SCM Australia Sydney showroom, and the other pieces will be used to create unique furniture pieces.

The Californian Redwood is a slow growing softwood and is one of the largest trees in the world with some having a life span of between 1200 - 1800 years, a height of 115.5 meters and up to 7.9 meters in diameter.

Determined to respect the natural beauty of the tree, SCM Australia designed the slab table so that the raw state of the wood would be conserved. The resulting piece is a **magnificent slab table more than 8 metres long** which will be kept as a showpiece in the SCM Sydney showroom.



THE SCM SERVICE ADVANTAGE

We understand that your manufacturing process requires fast, reliable service to ensure your success.

The SCM Australia Service and Support division consists of a team of highly experienced technicians able to offer an extensive range of after-sales service. An advanced system of after sales services guarantees the best performance and maximum reliability of our machines to protect your investment, every day.

SCM Australia provides a service that goes beyond the purchase, to guarantee the long-term performance of your technological production system and peace of mind for your business.

These include telephone support, remote technical assistance, spare parts supply, operation and machine training services, preventative maintenance, programming advice and assistance, installations/relocations & consultancy services for future planning.





Service Team

The SCM Australia service network features technicians with a variety of trade backgrounds including electricians, engineers, wood machinists, cabinetmakers and electronics experts. We effectively and promptly diagnose your manufacturing issues and provide a workable solution.

You can access our services by phone or e-mail, obtaining real-time support

Installation Consultancy Services

Be it starting a new venture or reviewing your existing operation, we can work with you to review the various options and technology available. From our extensive supplier network, you can select the manufacturing system that suits your requirements.

Our staff will coordinate with you to install machines, train your operators and carry out production tests.

We rapidly get you to the point where you can make the most of our products. We dedicate our full attention to transferring all necessary know-how to your personnel, so that you are immediately able to use the machines to their full capability.

Upgrading

The machines we provide are designed in a modular way and allow you to add new functions even after years of use. If production requirements change, in many cases we can supply appropriate upgrades and adapt performance.

Our system is designed to:

- Reduce maintenance costs
- Prevent unplanned machine downtime
- Plan service calls and spare part deliveries
- Support your operating and maintenance personnel

Support and Troubleshooting

Teleservice: an advanced system for remotely controlling your CNC machine to identify and solve problems in real time, reducing costs.

On site work: A specialist at your premises anywhere in Australia, thanks to our extensive network of offices and the support of our certified professional partners

Preventative Maintenance

We will work with you to customise a regular maintenance, service and support program to give you a superior performance and reliability for your machines. We utilise our experience to give you ongoing reliability.

Onsite Training Courses for Operators

Ensuring correct training of your personnel is a priority for us. All of your needs can be covered by courses specifically organised according to your requirements

Support for Creating Machine Programs

Our technicians are on hand to help your operators create complex work-piece programs or to optimise your productivity in terms of cycle times



Machine Technical Traceability

An email-based information system allows us to find in real time all elements necessary to help you in the best possible way.

A centralised archive guarantees the security of all technical documents and information on your machines.

The documentation is always available online with secure access guaranteed by customised login and passwords

Spare Parts

We know that when you need a spare part, you need it right away!

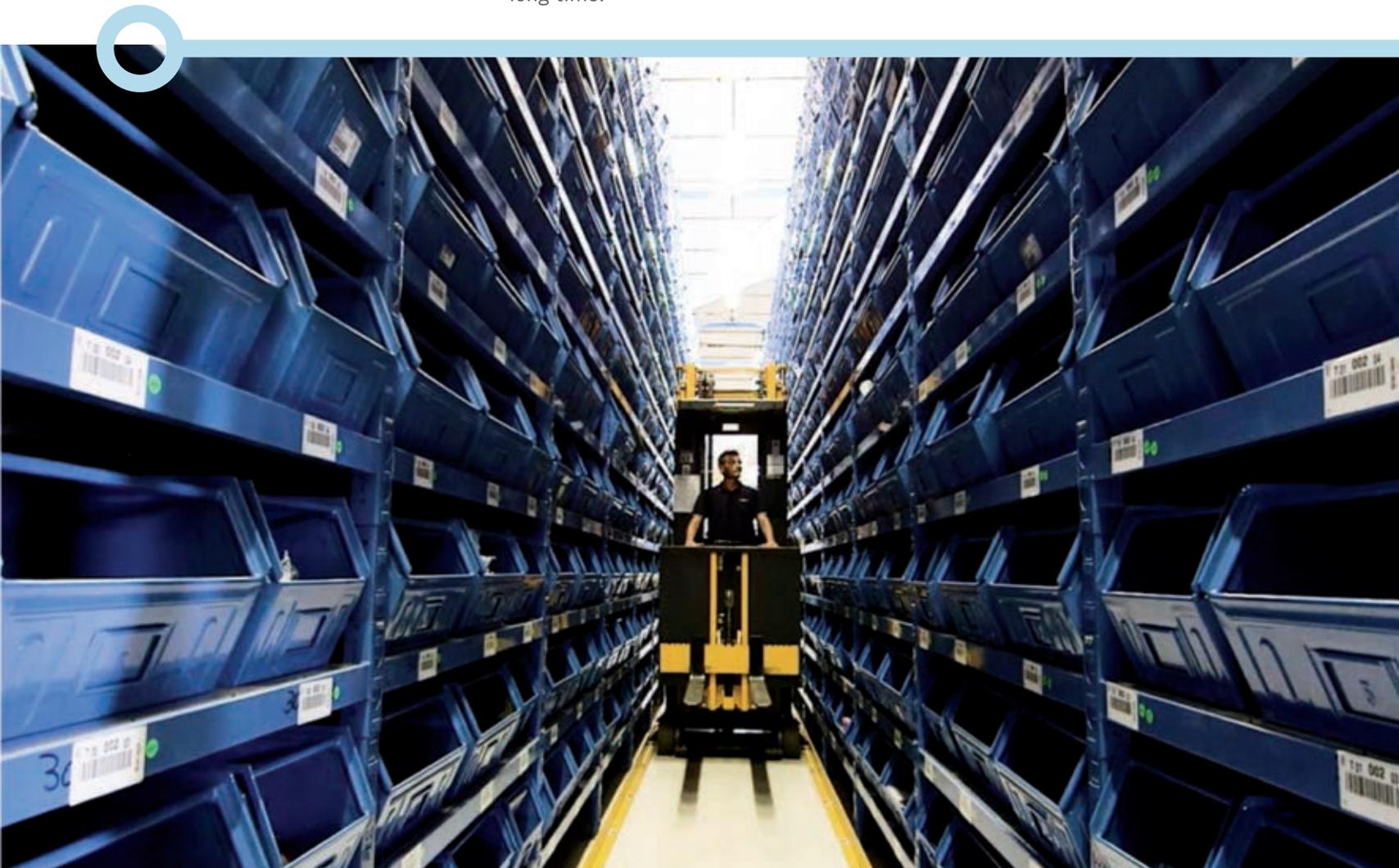
That's why we set up an email service where you can order any day and at any time.

We can help you find all of the information necessary to easily identify the spare part codes for your machines, provide the price, availability, and arrange the order.

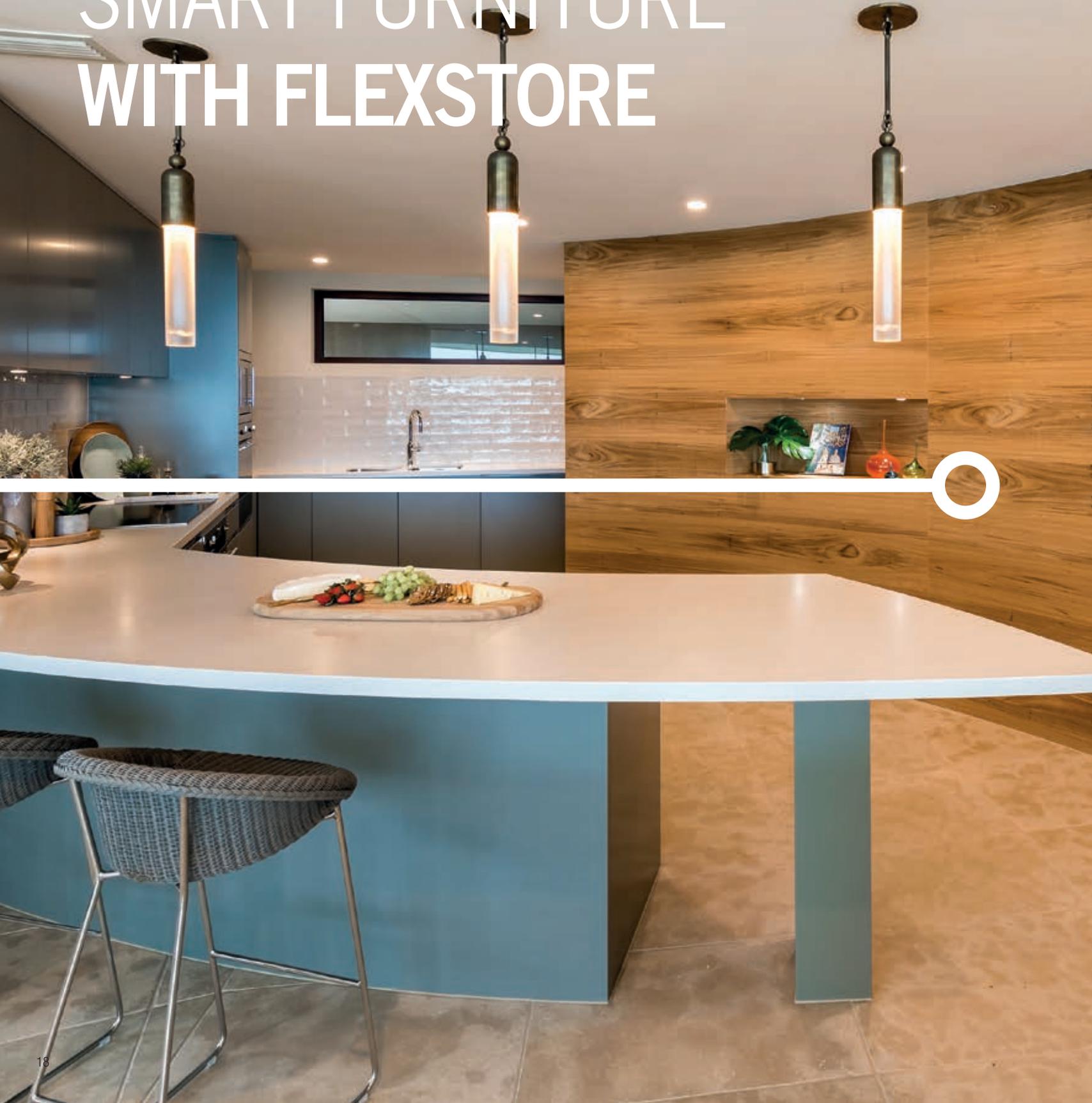
We stock over 15,000 spare parts in stock for most machine models, whether recent or older. We are proud to sell machines which last and we want to provide you with everything you need to maintain them in perfect condition for a long time.

Reconditioning

We supply products that are designed for longevity. If you have equipment that requires reconditioning or a major overhaul we can provide specialised assistance. We supply original spare parts, labour, advice, and practical support to help you recondition your old machinery. Alternatively, we can provide reconditioning services in our premises.



INCREASINGLY SMART FURNITURE WITH FLEXSTORE



How to deal with the high costs and waste resulting from the processing of small lots? Cabinet Systems succeeded in the enterprise after addressing experts from SCM Australia. A significant investment for a company of its size, but which immediately had a great return.

When it came time to relocate to a new factory, Ben Fatchen of Cabinet Systems decided to use the opportunity to reassess their production and manufacturing processes. Needing to increase both production and efficiency, Ben worked with SCM Group Australia to come up with a solution that would address the problems they were experiencing with small batch processing and waste costs. "At first we were considering adding another nesting machine to the factory, however the more we heard about **Flexstore**, the more we realised it was an option really worth considering," said Ben. "The idea of a second nesting machine soon became obsolete."

Optimised to handle different sized panels, the **Flexstore Storage Handling System** allows integration with beam saws, Cnc nesting machining centres and labeling stations to improve productivity and reduce the costs associated with materials handling.

"Once we realised Flexstore would allow a CNC to run continuously, it was an easy choice to make," said Ben. "Combining our new Flexstore system with a new **morbidelli universal** (equivalent model currently in range: **morbidelli n200**) CNC quickly gave us significant savings on both time and handling costs."



In the Cabinet Systems factory, the Flexstore Storage System has been set up to communicate seamlessly with the morbidelli so that the following day's work can be prepared overnight, helping to reduce downtime. Multiple sheet sizes of the same material can also be prepared, meaning no interruption to workflow throughout the day.

"We've also incorporated a SCM **cyflex hp** drilling machine (equivalent model currently in range: **morbidelli cx220**) to perform our secondary processes," said Ben. "This has allowed us to value add to our flatpack options and helps to take some of the pressure off the nesting process."

Being able to handle multiple sheet sizes of the same material has solved Cabinet Systems' initial small batch processing problems. "The waste from small batch cuts was huge and needed a lot of handling, so it was a very expensive process for us," said Ben. "Flexstore allows us to change sheet sizes on the fly so we can handle just in time orders easily. This has drastically reduced our



waste, we're saving around 15-20 square metres of material each week. When you combine this with the labour costs involved in handling the waste, it's a substantial saving."

"We took a big leap of faith in entrusting SCM Australia with such a large part of our business. For a company of our size, this has been a major investment," said Ben. "We've had a lot of positive interaction with SCM Australia both throughout the sales process and after installation. Everyone made a major contribution in making sure it would work for us, and that's a huge testament to the way SCM Group Australia conducts their business."





GABBIANI G2 & FLEXSTORE EL FLEXIBLE & PRODUCTIVE MACHINING



HIGH PERFORMANCE WITH GABBIANI G2

Speed, precision, and productivity define the Gabbiani g2. With a range of options to cut plastic, acrylic and synthetic panels, the g2 works with the exclusive Maestro active cut software for panel saws guaranteeing full integration with the rest of your production process.

AUTOMATIC STORAGE WITH FLEXSTORE EL

A highly effective solution for materials management, the flexstore el gives you productivity and flexibility in your machining thanks to the advanced features of the warehouse supervision pack **Maestro active store**.

With a suction arm equipped with rotation, a reading system weight and a device for correcting the position of the panel, the precision of Flexstore EL is unparalleled.

“SCM AUSTRALIA WAS AN EASY CHOICE!”

Growing from just a handful of staff to a team of 60 in only 4 years, Network RV has quickly expanded into a leading manufacturer and supplier of caravan furniture and interiors.

Established by Director Joe Marcovic, the Australian company designs and manufactures for a variety of caravan companies, as well as producing their own caravans. “In the early days we were manufacturing one caravan a week. Now we’re producing around 30 a week,” said Joe.

Creating both generic and unique custom designs, Network RV needed a factory setup that was capable of constant and consistent production quality. “Before I started Network RV I had worked with many different machines and suppliers in a variety of settings,” said Chris. “For my own company, I wanted to go with the supplier I’d had the best experience with. SCM Australia was an easy choice.”

With furniture that can consist of up to 300 parts and each part needing to be individually designed, the factory setup had to be robust and reliable. “The SCM team we dealt with knew our business well, so were able to advise on the best machines to fit straight into our business,” said Joe. “Combining a SCM **pratika 310mf** CNC machining centre with an **olimpic K360** edgebander has worked out very well for us.”

A versatile machine perfect for a range of joinery applications, the SCM **pratika** has completely transformed Network

RV’s manufacturing process.

Bringing the SCM **pratika** into their factory has not only increased production from one piece of furniture a day to 20-30 sets of furniture per week, it has also allowed for new methods for building the pieces. “It’s key to our production. The **Pratika** is the hub and centre, it all starts from there. Our entire business revolves around it,” said Joe.

Regular servicing and maintenance has been a positive experience for Network RV, making sure that both the **Pratika** and the **olimpic K360** run as smoothly as possible. “We’ve had no major problems with either machine,” said Joe. “The SCM technicians are prompt and experienced. They get in and get the job done so that we never have to stop work.”

Joe has been so impressed with the SCM **pratika** that he has already placed an order with SCM for a second CNC, due to be delivered in the coming months.

“The SCM **pratika** has really helped us to set our business apart in the market – it makes our operation seamless,” said Joe. “It gives me the confidence and security that production is never going to stop, and we’ll always be able to satisfy our customers. **SCM Australia has been fantastic, I’d never consider anyone else.**”



WHEN LESS SPACE MEANS MORE GROWTH



With a vision of unparalleled quality and customer service, Andave Cabinets was created by brothers Andrew and Dave Byrnes in 1994. Starting as a two man business operating from a single roomed factory, Andrew and Dave have used their 24 years in business to grow into one of the most reputable cabinetry and shopfitting names in Melbourne, now employing more than 20 people from an 11,500 square foot facility in Braeside.



With a focus on predominantly high end residential joinery and some commercial fitouts, Andave typically focus on bespoke items that demand a high level of attention to detail. “When your customers expect the highest quality available, it’s important to invest in the right machinery to ensure that we can deliver the right result,” states Andrew.

“Although quality is our number one focus within the confines of a client’s budget, we are constantly looking for ways to be more efficient in our production methods,” says Dave. “This is what led us to SCM products when we were building up our factory.”

During a trip to SCM headquarters in Rimini, Italy, Andrew and Dave were given a demonstration of the newest machinery. After seeing the precision and efficiency they could bring into their business, the decision was made on the spot. With an increasing workload and layout limitations in the workshop, An-

drew and Dave chose to upgrade their current router with a **morbidelli n100** and to invest in an SCM panel saw.

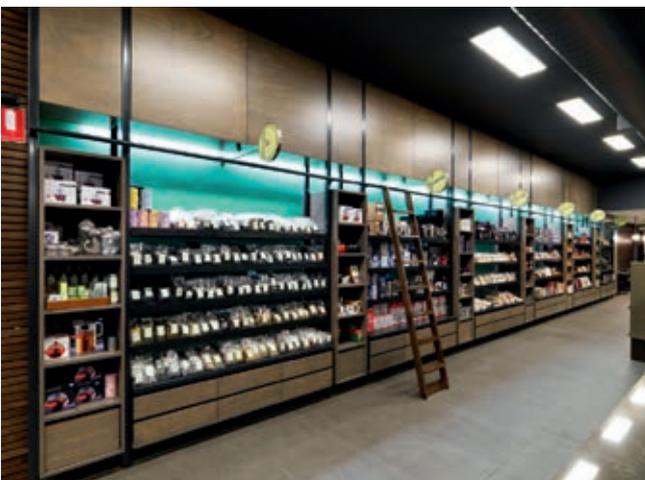
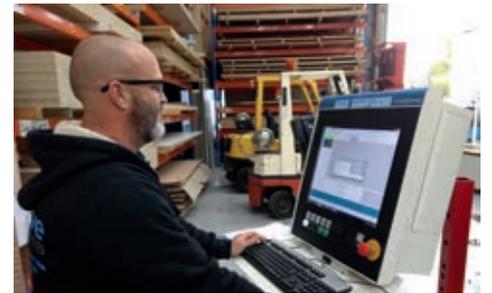
“The safety bumpers in the morbidelli n100 allowed us to totally redesign the layout of our machine shop to allow greater flexibility and increased efficiency,” said Andrew. “The increase in sheet size means we are machining a far greater number of pieces within the same shop and with the same resources – and we still have capacity to manage further growth.”

Andave were able to turn the large footprint of the morbidelli n100 into a positive, and used it to further the growth of their factory space. “By making some infrastructure improvements we would have done in the future regardless, we’ve been able to significantly improve material flow and handling as well as quality and safety,” states Andrew.

The addition of the morbidelli n100 led to the installation of a pneumatic sheet

lifter into the Andave factory, resulting in safer materials handling practices that can be managed by one operator as opposed to multiple workers physically moving the sheets by hand. This in turn has provided the workshop with better yields and less wastage.

“With our increased capacity and improved production flow, we’re now even better placed for further growth into new markets,” says Dave. “The morbidelli n100 takes care of 98% of our machining. We often wonder how we ever lived without it.”



THE VERY BEST INVESTMENT

With a goal of becoming the biggest and best flat pack cabinetry producer in Western Australia by 2021, if you haven't already heard of Flat Packs WA, you will certainly know them well very soon. For a company that is only 3 years old, it's an impressive feat to grow so quickly, but it's certainly a dream that's within reach.

Established by owner Brendan Menner, Flat Packs WA run with a staff of 12 to supply kitchens, vanities, furniture and shop fit-outs, amongst other projects. "Our focus is on quality, reliability and strength," says Brendan. "We're proud of our ability to offer both ends of the spectrum with complicated one-off designs right through to mass-produced package solutions."

And it doesn't get much more complicated than their masterpiece, the City of Perth Library. An award-winning building in the middle of the state's capital, Flat Packs WA were the brains behind the production of every curved bookcase throughout the six storeys of the curved building.

To help focus on their commitment to providing the best product possible, Brendan knew he needed the best equipment possible. After researching machine capabilities and costs, he selected SCM's **olimpic k560** edgebander. "We had been working with an older edgebander that was proving to be very slow and inadequate for our needs, so choosing the olimpik k560 for its compact design, better finishes and great reputation was an easy decision," states Brendan.

Since moving the olimpik k560 into the warehouse, Flat Packs WA have seen a significant increase in production speed and quantities, a decrease in cleaning time and the added benefit of being able to move the finished product straight from the machine on to the pallet.

"The wide range of edges and finishes that the olimpik k560 gives has been of huge benefit to our production line," says Brendan. "We have roughly 50 cabinetmakers on the books who rent benches in our warehouse. We adhere to specification standards in their outputs, but the ingenuity we see from having so many different perspectives on cabinetry is a real point of difference for our customers. The olimpik k560 really makes this design flexibility possible."

"It's not our first SCM machine, nor will it be our last," says Brendan. "We've moved from the worst edgebander we could have right up to the very best. I couldn't be happier with our investment."



TAKING SANDING TO THE NEXT LEVEL



It's the finer details that count when building a new house, and a bespoke staircase is one element that can really take the design of a home to the next level.

Steven King has worked with Coastal Joinery for 15 years, and been the owner for the last 3 years. With a team of experienced joiners, Coastal Joinery specialises in creating custom made, one-off staircases for mid to high end clients. When designing and creating bespoke pieces, making sure the factory is fitted with the right machinery has been key to Coastal Joinery's success.

"As we've started getting busier and busier over the last few years, our old sander simply wasn't up to the task anymore," said Steven. "I wasn't happy with the finishing standard it was producing, so I decided it was time to take the next step and upgrade."

After spending some time hunting through secondhand machines online and declining a competitor quote on a machine that was far too big and expensive for their needs, Coastal Joinery approached SCM Australia to assist in choosing the right machine for their requirements.

"It turned out to be more economical to buy a new machine rather than secondhand," said Steven. "Buying a new machine also allowed me to be very specific in the features I needed in a sander. SCM Australia were able to deliver on every aspect."

"While the **RCS** is still a little more heavy duty than what we need at the moment, we will certainly grow into it in the coming years."

Incorporating their new wide belt sander into the existing factory space proved to be a quick and easy process. With some

slight modifications to power and dust extraction, it was only a few days from delivery to having the team trained up and running.

"The **RCS** is really easy to use and we found it had a big impact on improving production quite quickly," said Steven. "It's taking us about a third of the time to get through the same amount of sanding, and we're getting a much better calibrated finish. Working with stairs usually means we need to fit to a small environment and the **RCS** allows us to adjust cuts perfectly to get an exact fit every time"

The future for Coastal Joinery is looking bright. They are looking at scaling up their production, bringing in an Operations Manager to help cope with an influx of high end projects, and further building up their warehouse.

"We're so happy with the SCM wide belt sander" said Steven. "SCM Australia has delivered a great outcome for us."



NEW MORBIDELLI X200/X400 WE HAVE ALREADY DESIGNED THE FUTURE OF NESTING

The new generation of Nesting CNC machining centres meets the needs of a market increasingly oriented towards flexible and batch-1 production, combining excellent performance, maximum configurability with increased flexibility and productivity.

morbidelli x200 and x400 allow to execute **horizontal drilling, to use specific pods directly on the spoil-board** and are equipped with a work table divided into **vacuum zones that can be activated only when necessary.**

The ultimate solution to simplify work: cell version, available to configure the machine no matter the material flow required.



HOW TO IMPROVE EFFICIENCY AND LEAD TIMES BY 100%

Choosing a morbidelli n200 CNC Machining Centre from SCM Australia, 4D Joinery have been able to improve the productivity of its factory. Where it was taking 3-4 weeks for a kitchen to be manufactured and assembled, it now takes 1 week

Starting his career working with builders on domestic jobs, Evan Barbaresos found himself wanting to branch out into commercial projects where he could focus on bespoke, quality joinery. From this idea, 4D Joinery was born.

Now trading for three years, the company has quickly evolved into a **leading supplier of both domestic and commercial architectural joinery projects** including designer kitchens, reception counters, wall paneling and banquet seats.

Initially running with a third party provider for their CNC machining, Evan grew frustrated at the delays that came with relying on an outside source. "We would have the flat packs delivered to us and we would then assemble them, but it came with a lot of headaches," said Evan. "There were often delays and mistakes, which would then lead to more work for us in the factory, and even longer lead times for our clients. I knew we had to bring the whole production process in-house if we wanted to be able to grow and improve our service."

"When we started researching CNC

machining options, we knew that we wanted something that was going to be reliable and able to produce the volume we needed," says Evan. "Customer service was always a big factor in our decision."

The 4D Joinery team investigated numerous machines and spoke with colleagues in the industry who were able to give honest feedback about both the machines and the customer service that came with each company.

Choosing a **morbidelli n200** CNC Machining Centre from SCM Australia, 4D Joinery have been able to improve efficiency and lead times by 100%. Where it was taking 3-4 weeks for a kitchen to be manufactured and assembled, it now takes 1 week.

Integrating the morbidelli was a straightforward process, with 4D Joinery making the choice to work the factory around the machine. With CNC machining being the most important part of their production process, 4D Joinery found that their manufacturing worked best when the morbidelli was treated as

the key focus of the factory layout. Bringing the morbidelli into the factory has also created potential for further growth for 4D Joinery. "From here we can go anywhere," said Evan. "We can easily increase capacity and turnover thanks to the morbidelli. We even have the potential to outsource machining for others."

"Investing in the morbidelli n200 with SCM Australia is one of the best things we could have ever done," said Evan. "It's a big investment but it paid itself off very quickly and the benefits easily outweigh the cost."

"We got exactly what we expected. The morbidelli is doing everything and more than we needed it to do. Service from SCM Australia has been fantastic. Every box has been ticked."





ENDURANCE & LONGEVITY WITH SCM

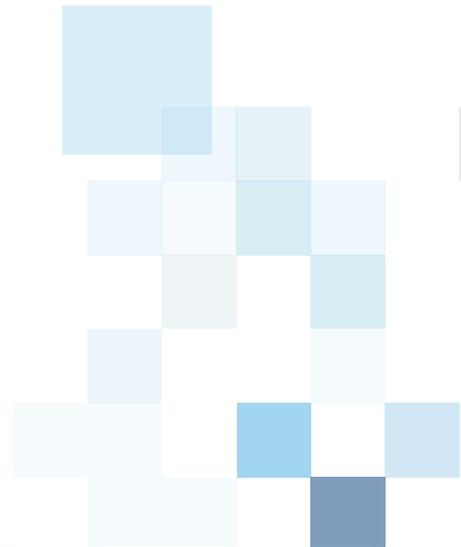
When Aaron Lynch started his cabinetmaking apprenticeship on a 50 year old SCM machine, he didn't realise that he would follow the same machining path when he ventured out on his own. Now the owner and director of Aaron Lynch Joinery, Aaron, has built his workshop around the reliability and quality that SCM machines deliver.

As a small business, Aaron prides himself on being able to offer specially customised projects with a strong focus on quality to his customers. "We're proud of every job we do," said Aaron.

"Most of my work is for customised private renovations or builds," said Aaron. "Ranging from basic kitchen renovations right through to shop fit outs and high end architectural work, I needed machines that would be able to service every type of project."

Installing an **olimpic k 230** edgebander and a **nova si 400** 3.2m panel saw with the help of SCM Australia has given Aaron the reliable and quality machining he was looking for. "My next step will be to add a CNC machine in a year or two," said Aaron. "The SCM machines have really helped to simplify our manufacturing process," said Aaron. "Once we win a job, I send the cut list to the staff on the floor, who then cut everything from scratch, by hand. Now that we can cut each piece so easily, we're able to move through our projects at a much quicker pace"

"The SCM edgebander and panel saw have definitely helped us to increase productivity," said Aaron. "The machines have certainly given us plenty of opportunity to grow our business."



AirFusion⁺
by 

OLIMPIC K 560

HIGH PERFORMANCE, COMPACT AND VERSATILE NOW WITH NEW GLUING SOLUTIONS

SCM's attention to detail in the Olympic K 560 HP version has resulted in a brilliant edge bander that offers finished panels with a perfect join. Achieve an extraordinary level of finishing quality via the **SGP glue pot**, with a **pre-melting unit for EVA or PUR glue**, ensuring that freshly melted glue is always available inside the glue pot. Also available with the optional AirFusion+ technology for a zero-glue line.

All finishing groups can utilise state of the art NC positioning via the intuitive **Startouch 12" with touch screen controller**. The pre-milling, end saws, the multi-edge trimming unit, two motor 'Round X' corner rounding, scrapers, glue scrapers and buffers have been engineered to perform at a high level. The feed speed at 18 m/min maximises your edgebanding production.

Designed for companies striving for the ultimate flexibility, performance and edge quality, the Olympic K 560 HP version won't let you down.




woodworking technology

is more

FLAWLESS FINISHING WITH AIRFUSION

Flawless appearance, seamless finishing, high quality and low cost edgebanding - all possible thanks to SCM's AirFusion edgebanding technology.

When used with specific edge tapes that have adhesive properties extruded within the tape itself, the AirFusion system creates visually seamless edging on panels without using glue. The AirFusion system uses hot air under pressure, which is blown directly onto the functional layer of the edge tape via a nozzle located immediately before the first pressure roller. To avoid excessive compressed air consumption, the unit is activated and deactivated based on the position of the panel on the feed track.

AirFusion is compact in design, with simple and quick management. All functions of the unit are managed by the edgebanders intuitive touch screen controller. The unit is available in two models with maximum working speeds of either 15m/p/min or 25m/p/min on a 23mm edge.



The AirFusion system ensures a zero glue line and creates the perfect edge. The AirFusion unit also works in conjunction with standard glue applications such as EVA and PU glues, and is available on many of the SCM range of edgebanders.

AirFusion is the most technologically advanced option for seamless edging.





STEFANI KD THE BEST IS AT YOUR FINGERTIPS

Continuous and versatile solutions for quality machining are the distinctive features of stefani kd.

- **Automatic machine set up** for processing **2 different radii**, infinite thin edges and solid wood up to 12 mm
- Use of **Polyurethane and Eva glue** for the production of high quality panels thanks to **the SGP glue pot** allowing a fast and simple glue changeover
- **“Zero” glue** line between panel and edge thanks to the **AirFusion⁺** technology
- **Fast and error-free production** with the new **Maestro pro-edge HMI** and the **eye-M 21.5”** multitouch consolle **with 3D preview of the processed panel.**
- **New top pressure belt** particularly suitable for processing delicate panels
- **High production levels** thanks to the machining speed up to 20 m/min
- **Great efficiency** with the **“Fastback” panel return device** allowing the complete edgebanding process managed by a single operator



CUSTOMISING QUALITY WITH SOFTWARE

With more than 20 years of experience in designing bespoke cabinetry solutions, GMD Architectural Joinery is renowned for their high quality approach to cabinetmaking. Daniel Calleja, GMD Architectural Joinery's Senior Industrial Designer, has worked in the industry for 14 years, putting his industrial design credentials to good use with the company's approach to custom creations for high end architectural projects.

As the company's customer base grew and bespoke design requests started flowing in, it became clear that their current factory of machines weren't helping them achieve the best possible outputs.

"With our key focus being on quality, it's so important to the design and manufacturing process that we can trust that the machines and software we use are able to talk to each other easily and effectively," says Daniel.

After considering many machines and researching the offerings from multiple

suppliers, GMD Architectural Joinery chose to work with SCM Australia to put together a solution that would meet all of their needs. This came in the form of a morbidelli n100 CNC Machining Centre, an olimpik k 400 Edgebander and a nova si 350 Table Saw.

"Working mainly on the design end of the production process, my focus was on finding machining options that I could partner with advanced software solutions," said Daniel. "Our new SCM machines have definitely met my expectations in this regard."

With the benefit of handling large sheets on the 3600 x 1800 bed, the morbidelli n100 has proven to be a reliable and robust solution for GMD Architectural Joinery. "We've seen a 50% increase in productivity since installing the morbidelli n100 and olimpik k400. Combining the morbidelli CNC machining centre with the olimpik Edgebander was a great choice," said Daniel. "The olimpik k400 easily keeps up with our production speed."

Improved accuracy, consistent cutting and faster machining are just some of the benefits GMD Architectural Joinery has seen since running with SCM machines. The previous process involved manually programming multiple machines, whereas now all programming is done in the office in 3D design to first identify any issues and then sent directly to the factory floor, where it automatically moves through production.

"We've been able to eliminate about five steps in the production process," stated Daniel. "We always aim to deliver projects to the best of our ability, and the quality of our work is all thanks to the morbidelli n100 and olimpik."

HOW TO MANUFACTURE A BUSINESS IN ONE YEAR

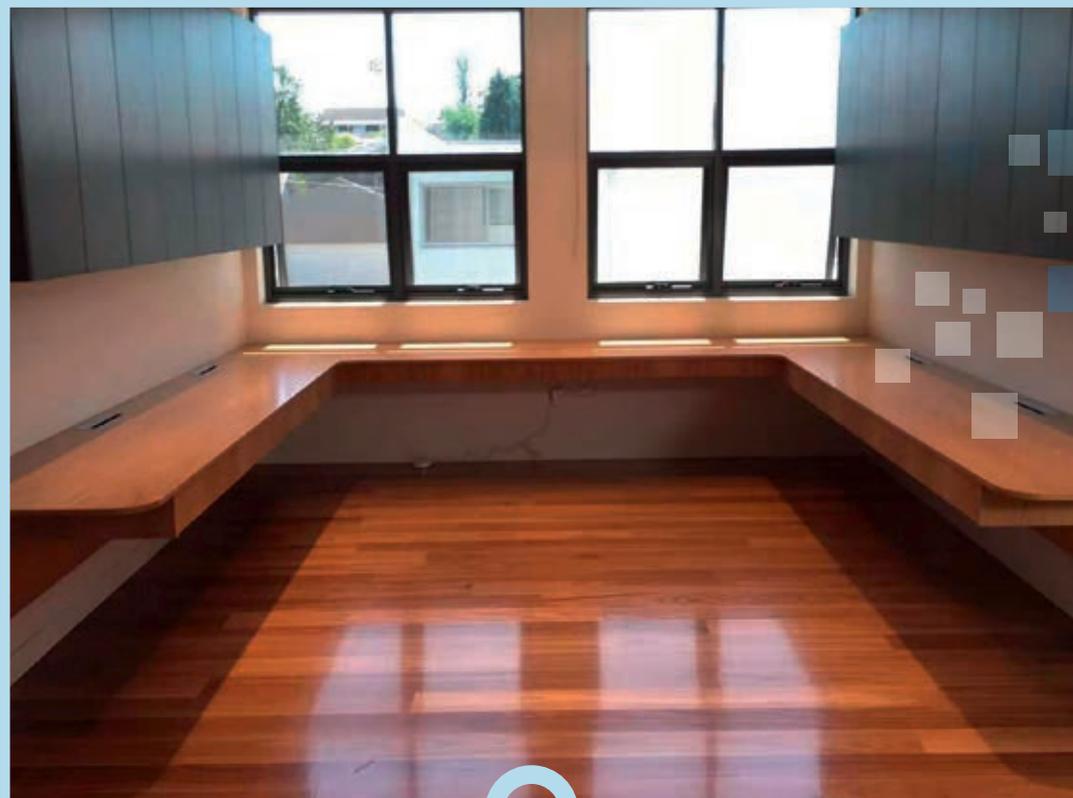
Not many people are able to grow a business from scratch and turn it into a venture that keeps you so busy you need to change your entire manufacturing process just to be able to keep up with demand. Fudi Zheng, owner of John's Kitchens, was able to achieve this feat, all in the space of only one year.

Fudi's original production process was to purchase kitchens pre-cut and assembled from a third party. While this approach worked for a short while, Fudi quickly found that they were simply getting too busy, and he needed more control over the quality and turnaround time to best serve John's Kitchens customers.

"We service both builders and private customers, so we have to make sure that the quality of the products we're providing are up to scratch," said Fudi. "Our goal is to offer the best customer service at an affordable price."

With no two projects the same, flexibility in manufacturing was a key factor in deciding which machines would make it into their factory. "We spent two weeks in serious discussions with SCM Australia and a large competitor," said Fudi.

"Due to the quality of a European designed and built machine, we decided that SCM Australia was the best fit for us. We decided to invest in an **olimpic k 360** Edgebander, a **class si 400ep** Panel Saw, and a Nesting Machine."



With a focus on bespoke designs, John's Kitchens is now able to visit a customer, design the projects onsite, bring back the information to the factory and send the data straight to the machinery for production. "I was even able to go on holiday to China and continue production from there," said Fudi. "All I had to do was send the information to the machine for uninterrupted manufacturing."

A major cost savings for John's Kitchens since installing their SCM machines has been a reduction in time and labour. "The costs of purchasing the morbidelli n100 is negligent when considering the labour costs associated with producing the same kitchen manually," said Fudi. "The olimpico k360 has also saved us a significant amount of time as we no longer need to clean edges once panels have been through the edgebander."

John's Kitchens' first project after investing in the **morbidelli n100** was a full house fit out valued at more than \$400,000, a job they were able to deliver on time and in budget thanks to



their new ability to process cuts automatically.

"Investing in our SCM machines has made John's Kitchens more profitable," said Fudi. "We're now able to compete at ever level and offer a quick turnaround at an affordable price."

"The support we received from our sales rep, Jose Ojeda, was invaluable. Without him we never would have entered

into this investment," said Fudi. "Our experience with SCM Australia from the very start, as well as the return on investment we've already seen from their machines, has far exceeded our expectations."





OLIMPIC K230 EVO

SMALL IN SIZE, BIG ON FEATURES

A COMPACT HOT MELT EDGEBANDER THAT DOESN'T COMPROMISE ON PERFORMANCE.

Designed specifically for the Australian market, the Olympic K230 Evo comes fitted with contact rollers throughout to enable the processing of sensitive panels. With the ability to machine a radius on panel edges with the heavy duty end cut saw system and a nesting kit for processing for drilling panels, the K230 Evo gives professional finishes for a small investment.



FROM GARAGE TO FACTORY WITH SCM

Beginning as a one man operation out of his home garage more than 15 years ago, John Ewert has built HTK Shopfitters into the successful company it is today. Cabinetmaker by trade, factory manager Simon Reading has been with HTK Shopfitters for 2 years, helping to build the machine list to what it is today.

With a focus on bed, bath and table, HTK Shopfitters work with mostly high production designs, as well as some bespoke fitouts. "At every job there is always something that is unique to each customer and store," said Simon. "We pride ourselves on being able to design and produce at both ends of the spectrum."

As the company grew and production requirements increased, Simon and John felt it was time to replace the 30 year old second hand edgebander that had served HTK Shopfitters for many years. The choice in new edgebander had to meet a number of requirements including being able to complement the different pieces we were cutting on the CNC, interchangeable glue pots and a small footprint.

After approaching other businesses in the industry for first-hand reviews, Simon and John opted to fit the HTK Shopfitters factory with an **olimpic k 360** edgebander. "A company nearby

had recently bought one so we were able to see it up and running," said Simon. "We were quite impressed and it ticked all the boxes."

"Since having the olimpik k360, we've noticed quite a few improvements in our production," said Simon. "The quality of the edge has significantly improved, and we save considerable time being able to assemble the pieces straight off the machine. There's almost no time spent cleaning up excess glue anymore."

"Assembly time has gone from a couple of hours to under half an hour."

Introducing the olimpik k360 into the factory has increased efficiency to the point where it has highlighted to HTK Shopfitters the areas where they can further improve their manufacturing process. "Now that we can work that much faster, we're trying to keep up with the input. There is definitely room to increase production now," said Simon.

"SCM Australia has been fantastic to deal with," said Simon. "Within two days of delivery the machine was installed and staff were trained up by SCM technicians. It's been a great experience."



THE FINER DETAILS OF JOINERY



With a combined experience of over 50 years in the woodwork and furniture industries, there was little doubt that David Alderton and Russell Andersen's venture into their own joinery company was going to be a success. Almost 5 years since its inception, Fineworx Joinery services the Sydney, Central Coast and Newcastle regions of NSW offering a blend of traditional craft skills of timber joinery with contemporary technologies to produce window and door products that meet and exceed client expectations.

With a focus on timber windows, doors, gates and privacy screens, Fineworx Joinery create custom made orders to architect specifications. "We pride ourselves on our quality and pre-sales service," said David. "If the customer needs us on site we will be there. Instead of focusing on after-sales, we make sure we get it 100% right before we even start the manufacturing process."

Choosing to create their designs by hand and running their workshop without any materials handling systems, Fineworx Joinery needed to make sure their machining solutions provided them with the right combination of adaptability and automation. "After a lot of research, we selected the SCM **accord 25fx** 5 axis machine," said David. "This one purchase replaced our morticer, tenoner, spindle and numerous hand tools. It's been an excellent time and space saver for us."

As David and Russell heard the news that one of their very proficient craftsmen was leaving Fineworx Joinery, they needed to quickly fill the skill shortage. They made the choice to invest in the accord 25fx 5 axis machine, knowing that the investment would be the best outcome for their business.

"In the time we've had the accord 25fx 5 axis, we've seen major improvements in the speed and accuracy of our production," said David.



"After only one week of having the machine we were making circular windows with ease.

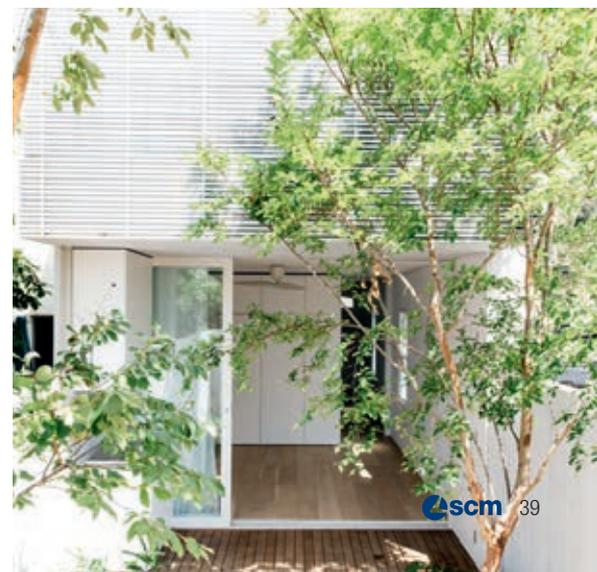
We have just delivered product with a 6.5 metre radius, all done on the accord 25fx."

Reorganising a factory to cater for a new and large machine can be a daunting task, however this wasn't the case for Fineworx Joinery. After moving their dust extraction to cater for the new machine, and minimal rearranging of the factory floorplan to incorporate the accord 25fx, the new production line was ready to run.

"The time spent sanding profiles and cleaning and squaring corners has dropped dramatically. Machining for hardware is now a breeze, and we can now offer more fittings which were previously just not viable due to long labour times."

"It has actually been a lot of fun learning to use the machine," said David.

"The support from our rep Chris Nixon and SCM Group has been fantastic, and while it is only early days, the potential for our business is unlimited. All our expectations of SCM Australia have been met and exceeded."





DMC HIGH PERFORMANCE SANDERS DELIVERING PERFECT FINISH

DMC SD range is the **new High Performance wide belt sander** providing the Australian market with **the most advanced technological solutions for calibrating and sanding**. Available in many configurations, from versatile and flexible, to highly customized, for solving specific application problems. **Excellent finishing results** are obtained when machining either solid wood components or MDF panels, also if laminated, veneered or painted.

100% MADE IN ITALY



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A VIEW TO THE TOP

Hi View Stairs worked with SCM Australia to upgrade their factory with machining solutions that would help them to focus on precision manufacturing, increased production and decreased waste to save both time and money.

Back in 1985, Victor Muscat had finished his apprenticeship and wanted to invest in his own stair manufacturing business. From this dream, Hi View Stairs was born. Since his retirement, Victor's sons Michael and James have continued in his steps and taken the company from strength to strength. With a family values approach to business, Michael and James focus on providing quality and reliability in their designs. "Unlike the bigger mass production companies, we still visit sites personally to make sure we are giving our clients exactly what they need," said Michael. "We are proud of our company's heritage, and we want that to always be

reflected in our work. It's part of the reason why we chose to work with SCM Australia. We've known and trusted them for over 20 years."

Designing and manufacturing solid timber and MDF staircases for both private and commercial clients, Hi View Stairs worked with SCM Australia to upgrade their factory with machining solutions that would help them to focus on precision manufacturing, increased production and decreased waste to save both time and money.

"After witnessing the **accord 25 fx 5 Axis Machine** producing stairs at a customer's factory, we decided very quickly that it was the right machine for us," said Michael. "It has easily replaced 4 machines in our production line. We also invested in a **dmc sd 60 Wide Belt Sander**, which replaced a 20 year old SCM sander – even though it still runs today."

Hi View's design and manufacturing process has become a streamlined affair with the addition of the **accord** to their factory. Their initial on-site measurements are submitted to third party software, which is then fed through to the **accord 25 fx 5 Axis** for production. **"Our new SCM machines give us the opportunity to increase productivity beyond any level we've been able to achieve in the past,"** said Michael. "We know that we can rely on our machining to be precise every single time."





SCM NOVA SI 400 CIRCULAR SAW WITH TILTING BLADE

Guaranteed quality at your finger tips.
Manual circular saws with 400 mm blade.
Available in 3.2m or 3.8m table
Comes with SCM 10 year warranty on the sliding table.



THE SCM SLIDING CARRIAGE GUARANTEE



Since SCM's exclusive sliding carriage was patented in 1992, more than 60,000 end users worldwide have benefited from the quality of the sliding table system on the SCM panel saw range.

As the heart and soul of most joinery and cabinetmaking shops, the panel saw is relied on to provide an accurate finish – every time. There are many brands and models available in the Australian market, however it takes trained machinery technicians to recognise a machine that is a cut above the rest.

Since SCM's exclusive sliding carriage was patented in 1992, more than 60,000 end users worldwide have benefited from the quality of the sliding table system on the SCM panel saw range.

The long-lasting quality is due to the **total absence of vibration**, thanks to the hardened steel guides and the **perfect self-cleaning system**.

The hardened steel guides have a unique method of mechanical fixing without the need of glue or screws. This eliminates the need for adjustments and gives **long term precision**. The patented SCM solution gives a zero-interference fit, which eliminates all play and the need for components to be adjusted, ensuring the total absence of vibration.

The self-cleaning system use a unique horizontally orientated guide system, ensuring its protected from dust and shavings – an inherent problem in any cabinetry shop.

This highly reliable system has been in production for many decades, proving itself to give the very best finishing quality.

SCM Australia is so confident in the SCM range of panel saws, we are now offering a full manufacturer 10-year warranty on the sliding table.

When you purchase an SCM saw, you can rest easy knowing you have 10 years and warranty. Not only that, you'll experience SCM's amazing accuracy levels, giving you a true, smooth finish on all your cuts.

The SCM Sliding Table - guaranteed reliability and technology for 10 years.

BESPOKE BRILLIANCE WITH A CUSTOM SCM MACHINE

Since his early years as an apprentice carpenter, Dante Stivanello has come to value the simplicity and integrity of well made pieces that will stand the test of time. Now the owner of Stivanello Bespoke, Dante, prides his company on providing individually handcrafted fine furniture with the best quality materials, craftsmanship and service

Being able to offer this approach to his custom designs requires the right machinery for the job. After carefully considering alternate options available on the market, Dante purchased two joinery machines from SCM Australia.

"I am extremely impressed with the power and ease of use of the **minimax s 400p** professional bandsaw," said Dante. "I have used the minimax s 400p for re-sawing fine 1mm thick veneers from solid timber as well as accurate joinery work. This model handles all tasks I ask of it with speed, efficiency and accuracy."

Critical to a workshop with limited space like Stivanello Bespoke, the minimax s 400p has a small footprint, a single phase motor with 4hp and 400mm of re-saw capacity plus a solid cast iron fence, allowing it to perform just as well as a much larger machine.

"The mobility kit gives me the ability to move the minimax s 400p around my workshop when I need to cut longer boards. I would recommend this bandsaw to any professional or skilled woodworker looking for a small footprint yet highly capable bandsaw."

To complement the minimax, Dante also installed a made-to-order **minimax fs 41e** Elite Jointer Planer.

"The minimax fs 41e has exceeded my expectations in both performance and accuracy," said Dante. "I primarily work with solid timber so the jointer planer is the most important machine in my workshop when processing new timber stock from my supplier. The speed and accuracy of this machine is excellent." Stivanello Bespoke's minimax fs 41e was custom built by SCM to include **Xylent cutterblocks** and a digital counter on the planer wheel. Xylent's quiet operation produces a high quality finish on difficult interlocking grain hardwoods, and the digital counter allows planing thickness to be controlled to tolerances of less than 0.1mm.

"The fence on the minimax fs 41e is excellent with the position of the adjusting/support arm right beside the cutterblock, meaning no movement of the fence whilst jointing stock. Conversion

between jointing and thickness planing is done in less than 60 seconds," said Dante. "The mobility kit allows one person to move the 400kg machine around the workshop easily, which is important when processing long boards. The single phase 5hp motor is more than powerful enough for all hardwoods."

"You can tell when using this machine that it has been built in Italy with skill and pride. My business has only benefited from purchasing these machines," said Dante. "I am proud to work with and own Italian-made SCM machinery and as a result will be purchasing a SCM Panel saw in the near future."



THE LONG HAUL

“If there’s a cabinet involved, we’re in it.” With a statement like that, you can be sure that Hampton Designs know what they’re doing when it comes to cabinetry and joinery.

John Guzzardi, owner and operator, created Hampton Designs over 10 years ago. From entry level private projects through to high level commercial builders, Hampton Designs supplies quality, custom made kitchens, laundries, wardrobes and other joinery and fitouts.

“We design everything individually for the client,” says John. “It can be a longer process, but we’ve found it’s the best way to get the result we want.”

Operating with four staff and a major emphasis on quality, John knows the importance of working with the right machines. No stranger to the SCM brand, John has been working with SCM machines throughout the majority of his 25 year career.

“I’ve tried out other brands, but SCM has always been a better fit for me. The customer service and technical support has always been great,” said John.

The Hampton Designs production process is straightforward and effective. Starting with measuring up a job onsite and talking through options with the client, the final design is then put through their **pratika 310 mf CNC machine** or **nova si 400 ep panel saw** depending on requirements, finished with their **SCM olimpik edgebander**, completed in their factory and then installed onsite.

“Ultimately, our SCM machines have made life easier - they’re user friendly and simple to operate. I can’t ask for much more than that” said John.

“SCM Australia is a package deal for us, great products with excellent customer service.”



A PASSION FOR JOINERY



Together, Brad and Tori are able to filter their passion into their customer's projects. "All of what we do is unique, no product is ever exactly the same". "Customers come to us with an idea of what they are looking for, and we work with them to come up with custom designs."

What do you do when you have a passion for beautifully designed homes filled with bespoke furniture, but you just aren't able to source pieces that perfectly suit your needs? If you're anything like Brad Caldon and Tori Pitman, you take matters into your own hands, and create the pieces yourself.

When building their first home, Brad and Tori struggled to find affordable, high quality timber bathroom vanities. Using his contacts as a construction supervisor, Brad still wasn't able to source products he was happy with. "I was frustrated that we were building million dollar homes and installing cheaply constructed vanities that clients had paid thousands for," said Brad.

With his collection of carpentry tools, a trip to the hardware store and the help of a joiner friend, Brad constructed a bathroom vanity, perfect for their new home. "The end result was better than we thought it was going to be, so we decided to try and sell it online," said Brad. "It only took Tori half an hour to sell it, and we quickly started getting enquiries to make more."



From these humble beginnings, Brad and Tori have nurtured HowsThatHouse from an at-home operation in their double garage to what it is today – a thriving complete custom timber joinery shop in a large industrial facility that employs an apprentice, a carpenter and several joinery contractors.

Together, Brad and Tori are now able to filter their passion into their customer's projects. "All of what we do is unique, no product is ever exactly the same," said Tori. "Customers come to us with an idea of what they are looking for, and we work with them to come up with custom designs."

Being able to offer this level of quality and customisation meant that the HowsThatHouse factory needed to be fitted out with machines that could keep up with the demands of the flexibility required for unique designs.

"As a small business, we had to make sure that the investment we made into machinery was going to give us the most return. I did a lot of research and was consistently recommended SCM machines by other joiners," said Brad.

"After inspecting some machinery in the SCM Australia's Sydney warehouse, we were impressed by the exceptional build quality and knew the machinery was right for the job."

Investing in a **minimax si 400** Panel Saw and **dmc sd 30** Wide Belt Sander has made a significant impact on production times and the level of quality in HowsThatHouse pieces.

"The SCM machines are key to our business. I use them every day, I clean them every day, and they help feed our family. They are a very important part of our lives," said Brad. "The minimax si 400 Panel Saw helps us to produce

high quality furniture at a consistent rate. Before we owned the Panel Saw, our clients had to wait up to 10 or 12 weeks for furniture, we are now able to sometimes deliver within a matter of 2-3 weeks."

The accuracy offered by using the **minimax si 400** Panel Saw and the **dmc sd 30** Wide Belt Sander has resulted in increased production and accuracy in cutting, which has almost doubled efficiency in the manufacturing process. "The dmc Wide Belt Sander has enabled us to sand all of our timber slabs in-house. Previously we had to transport each slab to the local timber mill to be sanded," said Brad. "So we've essentially eliminated the risk of damaging slabs in transit, as well as saved hours in travel time to the mill."



"We have seen a lot of benefits since introducing the SCM machines to our production line," said Brad. "We are no longer viewed as joinery hobbyists, thanks to our SCM machines. People know that we have the gear to get the job done for them now."

Brad and Tori have been so happy with their SCM machines that they have recently purchased another three. Soon to be arriving in the HowsThatHouse factory are a **class s 630** Thicknesser, a **class f 520** Surface Planer and a **minimax s 600p**.

"We want reliability and quality from our machining," said Tori. "We produce a very high quality product for a niche market. Our attention to detail makes us stand out from the broader joinery market, and the SCM machines have played a very big part in that."



SCM

SINCE 1952 WE HAVE BEEN FIRM LEADERS IN THE MANUFACTURE OF MACHINES, SYSTEMS AND SERVICES FOR THE WOODWORKING INDUSTRY

Since 1952, a leading producer of machinery and systems, as well as service provider, for the woodworking industry. Our 3 major production centres in Italy boast a record annual production output of over 20,000 machines, supported by the largest distribution network in the industry and an excellent after-sales service.

Its state-of-the-art woodworking technologies and applications are able to respond to all market needs, both within an industrial context and in that

of the craftsman, both for machining panels and processing of solid wood. As from today, SCM is the reference brand in the field of woodworking machinery and that of the specific technologies developed by the historical brands, who now give their respective names to each of the machines.

TECHNOLOGIES	ORIGINAL BRANDS
CNC MACHINING CENTRES FOR DRILLING AND ROUTING	MORBIDELLI
CNC NESTING MACHINING CENTRES FOR DRILLING AND ROUTING	SCM
CNC MACHINING CENTRES FOR SOLID WOOD ROUTING AND DRILLING	SCM, BALESTRINI
CNC MACHINING CENTRES FOR TIMBER CONSTRUCTION	ROUTECH
CNC MACHINING CENTRES FOR DRILLING, ROUTING AND EDGEBANDING	MORBIDELLI
EDGE BANDERS, SIZING EDGE BANDERS	STEFANI, SCM
BEAM SAWS	GABBIANI, SCM
DRILLING SOLUTIONS	MORBIDELLI, SCM
FINISHING SYSTEMS	SUPERFICI
WIDE BELT SANDERS	DMC, SCM
AUTOMATION SYSTEMS	MAHROS
THROUGHFEED MOULDERS	SCM
PRESSES	SERGIANI, SCM
SYSTEMS FOR DOORS AND WINDOWS	SCM
TENONERS, MORTISERS, DOUBLE SIDED SHAPERS	BALESTRINI
MACHINES AND SYSTEMS FOR SQUARING, TENONING AND PROFILING	CELASCHI
ASSEMBLY	CPC
PACKAGING	CPC
JOINERY MACHINES	SCM, MINIMAX, FORMULA
INTEGRATED SYSTEMS AND LINES	

